

Week-02-L-02

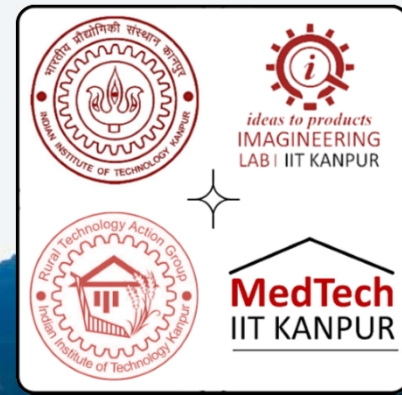
Value Engineering Agricultural Plan

Information & Function Phase

The Job Plan

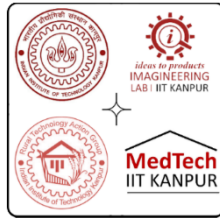
Prof. J. Ramkumar & Dr.Amandeep Singh

Department of Mech Eng & Design
Indian Institute of Technology Kanpur



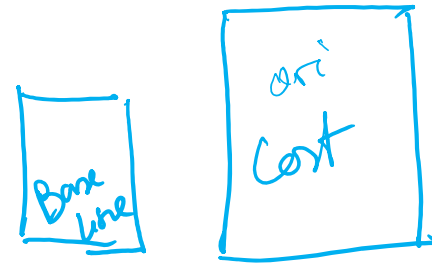
Information Gathering

Function & Cost → Events

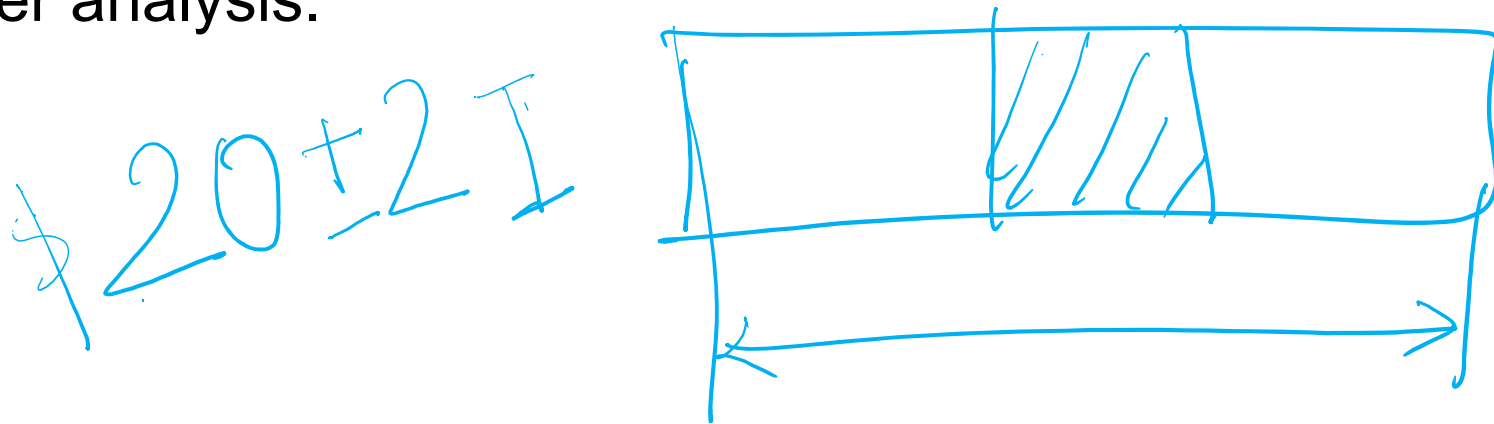


- Beginning of the Job Plan: Information gathering is the initial phase of the job plan for many MVO study teams.
- Cost Modeling Pitfalls: During information gathering, teams may encounter cost modeling pitfalls that need to be addressed and verified.
- Major Cost Concentration: Typically, approximately 80% of the costs are concentrated in around 20% of the project items.
80:20 rule. ★
- Modeling Major Function Areas: Teams should model costs for all major function areas within the project.

Information Gathering

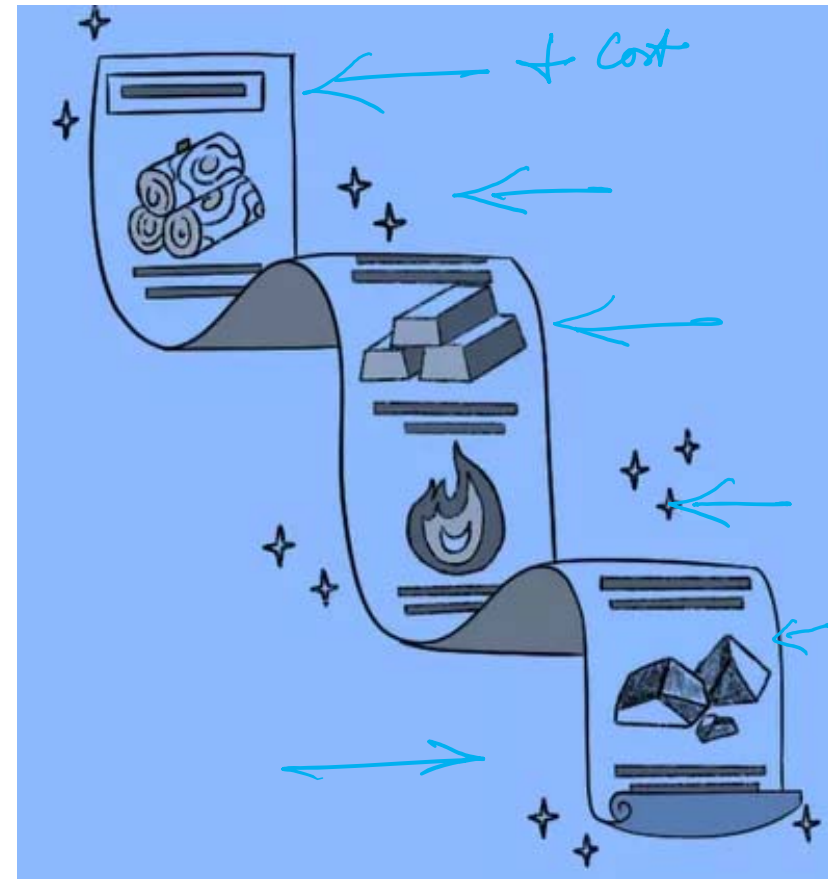


- Modeling Based on Typical Projects: Costs may be modeled based on typical projects to establish a baseline for comparison. *(Bench marking)*
- Identifying Missing Costs: Identify costs that may be missing in the initial estimate.
- Evaluating Cost Appropriateness: Assess whether costs appear too low or too high, indicating areas that need further analysis.



Bill of Materials

- A bill of materials (BOM) compiles a hierarchical list of components, materials, and manufacturing instructions for product assembly.
 - BOMs can be categorized into two main types:
 1. Manufacturing BOMs ✓
 2. Engineering BOMs, ✓
- This can be either explosion or implosion displays.



BOM Displays → *Top down* } Approaches *Bottom up* }

- A BOM displays its information in one of two ways: an explosion display or an implosion display. A bill of materials (BOM) explosion display shows an assembly at the highest level broken down into its individual components and parts at the lowest level. A BOM implosion display links individual parts at the lower level to an assembly at the higher level.
- For example,
 1. A computer is **exploded** into hard drives, computer chips, random access memory panels, and processors. Each processor is exploded into an arithmetic unit, a control unit, and a register.
 2. The requirements for the arithmetic unit, control unit, and register are **imploded** into the requirements for the processor, which are imploded into the requirements for the entire computer.

Types of BOM

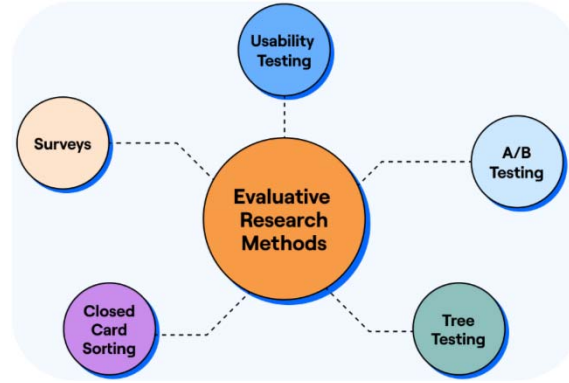
- Two Main Types of BOMs: BOMs are essential for product building, parts replacement, order planning, and error reduction. There are two primary types of BOMs: Engineering BOMs and Manufacturing BOMs.

Engineering BOM:

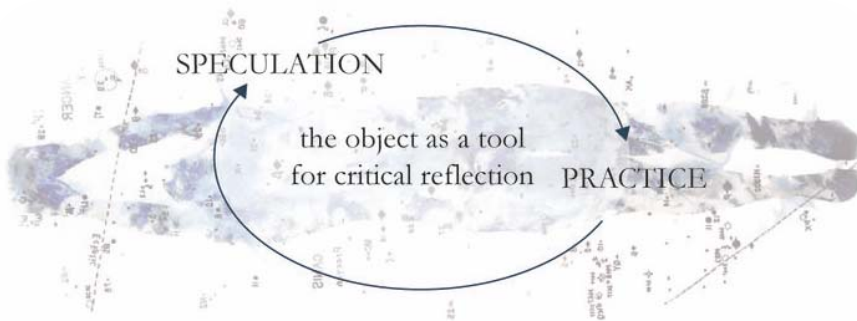
- Defines Product Design: An engineering BOM specifies the design of the final product and includes alternative and substitute part numbers and notes.
- Comprehensive Information: It lists the product code, part details (name, number, revision, description), quantities, units, size, weight, and product specifications.
- CAD-Based Organization: Engineers often create engineering BOMs based on computer-aided design (CAD) drawings, and multiple BOMs may exist for one product.

Manufacturing BOM:

- Assembly and Packaging: A manufacturing BOM comprises all components needed for assembling the final product and includes packaging materials.
- Process Details: It includes processes required for product completion and holds essential information for manufacturing tasks.



5 Types of Study in Job Plan



VE Team Study – Investigation

- Gather Information: The team collects data about the current design, including engineering reports, design plans, estimates, and other relevant materials.
- Project Familiarity: Team members become thoroughly knowledgeable about the project by reviewing available information, constraints, and commitments.
- Techniques Used: During this phase, techniques like Cost Modeling and FAST Diagramming are employed to select elements for function analysis.



VE Team Study – Analysis

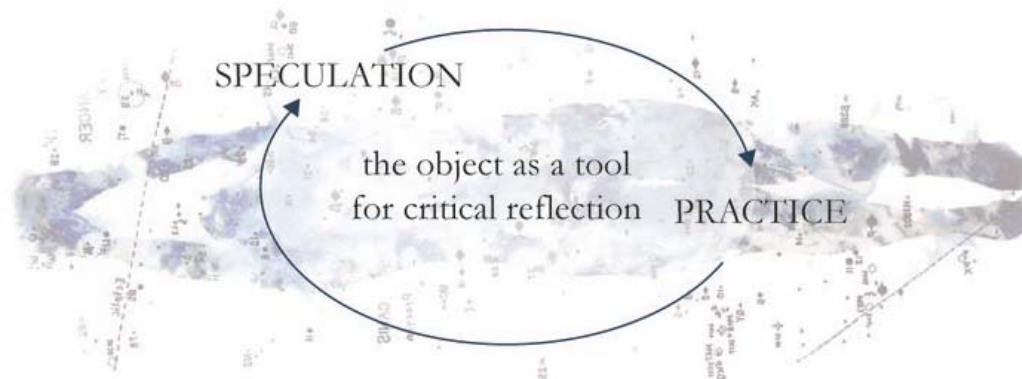
1
2
3
4
5

- Identify High-Potential Elements: The team identifies elements with the most potential for value improvement by considering function, cost, and worth.
- Key Questions: Essential questions like "What is it?" (function), "What is it worth?" and "What does it cost?" are addressed during this phase.
- Project Performance Measures (PPM): Often, Project Performance Measures are utilized to measure and evaluate alternatives generated in the study.



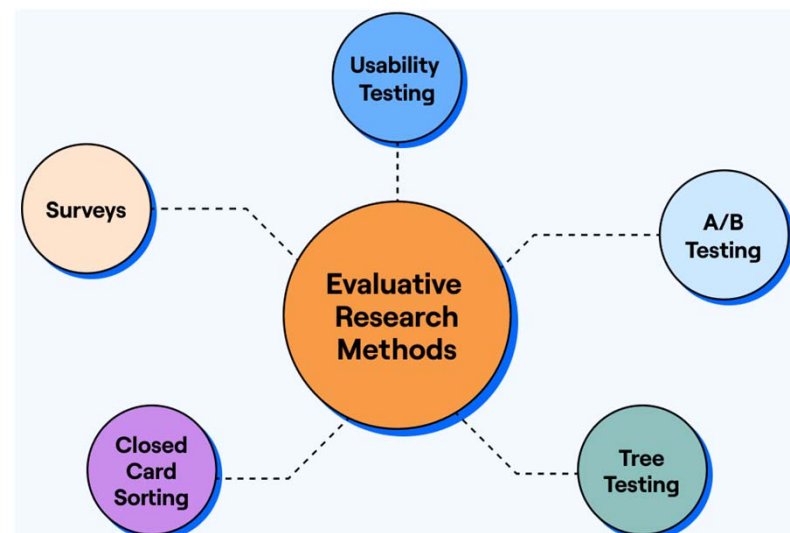
VE Team Study – Speculation

- Brainstorming for Alternatives: In the speculation phase, brainstorming techniques are applied to generate creative alternatives to the project design.
- Creativity in Function Statements: The team uses brainstorming to explore various solutions based on function statements and their cost/worth estimates.
- Rules for Brainstorming: Team members are encouraged to think freely, write down all ideas, and not prejudge or dismiss anything.



VE Team Study – Evaluation

- **Advantages and Disadvantages:** This phase assesses alternatives by listing their pros and cons in general terms.
- **Weighted Matrix Analysis:** A weighted matrix analysis may be performed to determine the best alternative, considering the relative importance of desirable criteria.
- **Elimination of Unfavorable Alternatives:** Alternatives with overwhelming disadvantages are eliminated during this evaluation phase.



VE Team Study – Development

- **Advancing Ideas:** In the development phase, the team advances their ideas, prepares sketches, calculations, graphics, and reports, and seeks further information.
- **Extent of Development:** The level of development is determined based on the nature of ideas, recommendations, and time constraints.
- **Team Collaboration:** The entire team contributes to a comprehensive written report, which should be completed before the presentation.



VE Team Study – Presentation

- **Team Recommendations:** The VE team presents its recommendations to district management and relevant staff for evaluation and implementation.
- **Discussion Period:** The presentation allows time for questions and discussions with district management and staff to assess the viability of the team's recommendations.
- **Comprehensive Documentation:** A VE study report or organized format is compiled during the study, serving as documentation for recommendations, deliberations, and future reference in similar studies.



Thank You

